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JOHN ASHCROFT

Governor

G. TRACY MEHAN III
Director



STATE OF MISSOURI

DEPARTMENT OF NATURAL RESOURCES

DIVISION OF ENVIRONMENTAL QUALITY

Southwest Regional Office 318 Park Central East, Suite 500 Springfield, MO 65806 417/895-6950 FAX 417/895-6954 Division of Energy
Division of Environmental Quality
Division of Geology and Land Survey
Division of Management Services
Division of Parks, Recreation,
and Historic Preservation

Greene County/HzW Litton

LOW 91-SW.002

Certified Mail P 684 497 112

February 4, 1991

R00337390 RCRA RECORDS CENTER

Mr. Jim Dow
President
Litton Advanced Circuitry Division
4811 West Kearney
Springfield, MO 65803

Dear Mr. Schaffer:



WASTE MANAGEME OF PROGRAM
MISSOURI DEPARTMENT OF
NATURAL RESOURCES

Please find enclosed the copy of the Hazardous Waste Compliance Inspection Report for the Litton - Advanced Circuitry Division facility in Springfield, Missouri. The report, I believe, is self-explanatory.

To demonstrate a return to compliance, Litton must submit the following documentation by March 8, 1991:

- Certification that the beginning date of accumulation will be provided for the waste ammonium etchant,
- Certification that the tanks in which hazardous waste are stored, including the waste oil tank, are properly marked and labeled,
- 3. Certification that the facility has the appropriate placard(s) available to offer to the transporter, and
- 4. Certification that the personnel training annual review has been conducted for all employees whose jobs relate to hazardous waste management. A copy of the documents demonstrating that the training has been given should be included in the submittals.

RCRA FILE COPY

MOD 007 1.52 903

DOCUMENT # 1290:

Printed on recycled paper.

Litton LOW February 4, 1991 Page 2

A copy of the submittals must be sent to Mr. Bruce Martin, Department of Natural Resources, Waste Management Program, P.O. Box 176, Jefferson City, MO 65102.

If you have any questions regarding this matter, please contact Charles Kroeger of this office.

Sincerely,

SOUTHWEST REGIONAL OFFICE

John R. Nixon, P.E. Regional Administrator

JRN/clk

enc. '

cc: Mr. Bruce Martin, WMP
Mr. Neil Schaffer, Litton, Springfield

RESOURCE CONSERVATION RECOVERY ACT AND MISSOURI HAZARDOUS WASTE MANAGEMENT LAW COMPLIANCE EVALUATION INSPECTION REPORT

Facility:

Litton - Advanced Circuitry Div. 4811 W. Kearney Springfield, MO 65803 (417) 862-0751 EPA ID No.: MODO07152903 Mo. Generator ID No.: 01317

Participants:

Department of Natural Resources

Charles L. Kroeger Environmental Specialist Southwest Regional Office

Litton

Mr. Neil Schaffer Environmental Engineer

Introduction:

A Hazardous Waste Compliance (RCRA) Inspection was conducted at the Litton - Advanced Circuitry Division facility on January 28, 1991. The inspection was conducted under the authority of Sections 260.375(9) and 260.377 RSMo for the purpose of determining the compliance status of the facility relating to hazardous waste handling and disposal. The inspection was conducted as a special request inspection in response to a memo from the Springfield Sanitary Services Department regarding possibly hazardous waste problems at the site.

Facility Description:

Litton is a large quantity generator which manufactures printed circuit boards. The Springfield facility employs 500+ people working 3-8 hour shifts, some of which work 6 days/week.

The facility receives copper coated laminant as a raw product, sheers the material to size, computer drills the boards, then performs dry film imaging. The boards then go through either an electroless copper procedure or an electrolytic copper plating operation. These plating operations involve series of tanks containing cleaning agents, rinses, and oxidizers. The wastewater from the operations are piped to one of two pretreatment systems or a recycle system.

After the boards are copper plated, they are solder plated then the film is removed and the excess copper is etched in either the ammonium etchant or the cupric chloride etchant. For those boards requiring gold tipping, the process is performed following the etching. The boards are then solder masked, routed, inspected, and prepared for shipment.

等等。2015年12日的10日的10日

The multi-layered boards go through similar processing but are stacked and laminated prior to routing and fabrication.

The following hazardous waste are generated during the processes:

Ammonium etchant (D002) which is bled off into a day tank for accumulation as the process tank is continuously regenerated. The accumulated waste etchant is then piped to a tank in the bulk storage area. This waste is generated at the rate of about 25,000 gallons/3 months and is shipped to the Southern California Chemical Company in Garland, Texas, for regeneration and reclamation.

Cupric chloride etchant (D002) is bled off directly to one of two storage tanks in the bulk storage area. This waste is generated as the process tank is continuously regenerated. The generation rate is estimated to be about 5,000 gallons/3 months and it also goes to the Southern California Chemical Company in Carland, Texas, for regeneration and reclamation.

Pretreatment sludge (F006/F008) is generated in the treatment of the wastewater prior to discharge to the Springfield municipal sewerage system. Wastewaters from the board preparation processes go to one of three treatment processes.

The batch treatment process is used to treat the more highly contaminated waste waters. This system consists of 6 tanks to which the wastewaters are piped then treatment chemicals (basically ferrous sulfate and sodium sulfide) are added. After mixing, the sludge is allowed to settle out then the water is filtered through 1 micron filter bags and piped to the municipal sewerage system. The sludge is piped to the sludge thickening tank. About 12,000 gallons of water are treated per week in the batch treatment operation.

The moderately contaminated wastewater such as the rinses, is piped to an equalization basin in the wastewater treatment area of the facility. This water, which has mainly lead and copper contamination with traces of other metals, then flows into a flocculation pit where the flocculent is added.

Water flows from the floc pit to the clarifier where the sludge settles out and the supernate flows out to a sump pump. Water is pumped from the sump into the filters and then to one of two ion exchange columns. The sludge from the clarifier is pumped to the sludge thickening tank where polymers are added. The sludge is then filter pressed, dried, and bagged in cubic yard bags. The water from the filter press goes into the holding pond.

The less contaminated water from the plant is piped to an in-ground holding pond which is a concrete basin with containment. This water is processed through the sand filter recycling system prior to reuse in the facility. No hazardous waste is generated in this process.

Waste oil (D098) is generated at the facility in maintenance of equipment such as hydraulic presses, compressors, drills, etc. The oil is generated at a rate of about 1000 pounds/month and is disposed of through South West Oil of Carthage.

Scrap printed circuit boards are now handled as a hazardous waste because they fail the TCLP test for lead. They did not fail the EP Toxicity Test. The boards are generated at a rate of about 10,000 pounds/week and are presently being stored on-site awaiting disposition. Litton has been in contact with the U.S. EPA regarding a final determination on whether or not the boards must be handled as a hazardous waste. The boards have, in the past, gone to a smelter for reclamation of the lead but there are very few known facilities authorized to receive the boards as a hazardous waste. Litton has received a ninety day extension for storage of the boards. The scrap boards are accumulated in bins in 6 - 8 locations throughout the plant and are removed from the bins about every six hours then transferred to the storage containers. The bins and the storage containers were properly labeled.

Waste mercury vapor lights (D009) have been found to fail the TCLP and are being handled as a hazardous waste. The facility generates about 20 pounds/quarter and has received an extension for storage of the bulbs. A facility has been located which can accept the waste and shipment is scheduled to be made prior to February 4, 1991.

Methylene chloride (FOO2) is generated in small amounts at the facility but should be eliminated by the end of February due to the completion of a contract which required its use. The waste was generated in large amounts in the past until the facility installed a distillation unit. This decreased the waste amount to about 5 gallons of sludge per month which was added to the pretreatment sludge for disposal.

Gold stripper and plating bath (FOO7 and FOO9) were generated in the past, however the facility now has its own plater and the solution goes to the pretreatment system.

Mr. Schaffer indicated that he is in the process of updating the Notification of Hazardous Waste Activity to show the elimination of three of the waste streams and the addition of two others. There has been a delay in submitting the form because of the questions regarding the classification of the printed circuit boards as a hazardous waste or an exempt waste being reclaimed.

At the time of the inspection there were 9 one cubic yards bags of sludge in storage and one under the dryer which was almost full. There was also waste oil stored in two tanks on the north side of the plant and waste etchant in the bulk storage area.

During the fourth quarter of 1990, 52.04 metric tons of pretreatment sludge were shipped to the Cyprus Miami Mining Company in Claypool, Arizona for reclamation. The waste was transported by Tri-State Motor Transit (Mo. ID No. H-1144).

Also during that quarter, there were 18,120 gallons of waste ammonium etchant and 4,060 gallons of waste cupric chloride etchant shipped to Southern California Chemical Company for reclamation. The waste was transported by Southern California Chemical Company (Mo. ID No. H-1821). (The Waste Report Summary Sheet listed the ID No. as H-1207 which is issued to Inland Waters Pollution Control of Detroit, Michigan)

Unsatisfactory Features:

The 40 CFR regulations cited have been adopted by reference in the Missouri Hazardous Waste Management Law.

- 1. Failure of a generator of hazardous waste to provide the beginning date of accumulation; 10 CSR 25-5.262(1) referencing 40 CFR 262.34(a)(2).
- 2. Failure of a generator of hazardous waste to maintain the marking and labeling requirements for containers of hazardous waste; 10 CSR 25-5.262(1) referencing 40 CFR 262.34(a)(3).
- 3. Failure of a generator to make placards available to the transporter; 10 CSR 25-5.262(1) referencing 40 CFR 262.33.
- 4. Failure of a generator of more than 1000 kg to provide the annual review of the personnel training; 10 CSR 25-5.262(1) referencing 40 CFR 262.34(a)(4) further referencing 40 CFR 265.16(c).

Comments:

Mr. Neil Schaffer provided the information on the operations at the facility, provided copies of the related paperwork, and conducted the tour of the facility.

During the opening conference of the inspection, credentials were displayed and the purpose of the inspection was explained. Mr. Schaffer provided information on the products of the facility and the manufacturing processes involved. The process of requesting confidentiality was explained and the use of a camera for documenting findings was discussed. Management indicated it was company policy not to allow cameras in the plant. It was decided not to press the issue unless it was determined that violations needed to be documented with photographs.

Following the opening conference, a tour of the facility was conducted to review the processes and to inspect the satellite accumulation and hazardous waste storage areas. The relevant paperwork was reviewed at the close of the tour. The closing conference involved a discussion of the violations with Mr. Schaffer and Mr. Jim Dow, Plant Manager. They were advised that they would receive an inspection report that would describe each of the violations in detail and a Letter of Warning which would contain a compliance schedule.

The bulk storage tank holding the waste ammonium etchant was not marked or labeled to identify the contents and there was no beginning date of accumulation provided. The regulations require the tank to be labeled or marked clearly with the words "Hazardous Waste". Mr. Schaffer indicated that the hazardous waste storage tank and the day tank for accumulation had labels on them but the nature of the contents apparently caused the labels to come off. He indicated he would provide laminated labels to prevent a reoccurrence of the problem.

It was later determined that the day tank is not a satellite accumulation container since it is not portable and it is plumbed into the process. This eliminates the need for labeling and marking the beginning date of accumulation.

The regulations require that the generator either placard his waste or offer the initial transporter the appropriate placards. The appropriate placards should be maintained at the facility in case they are needed.

An annual review of the personnel training is to be provided to all employees whose job position is related to hazardous waste management. The last training given at the facility was in August, 1989.

Mr. Schaffer indicated that the training was being put on VHS tape because of the diversity of employees schedules and that it is to be completed and presented to the employees within two weeks. They had delayed completing the tapes in hopes of getting a final decision on the classification of the scrap printed circuit boards.

It was noted during the inspection that the labels on the waste oil storage tanks were barely legible. The new waste oil rule requires the words "Waste Oil" to be printed on the tanks in letters that are at least one and one-half inches high. Because the tanks are plastic and paint may not stick well, it may be necessary to adhere some type of lettering on them.

The hazardous waste storage tanks are plastic tanks setting in a plastic lined containment system. Litton plans to install an additional tank in the future for which a complete assessment will be required by an independent, qualified, registered professional engineer.

The Springfield Sanitary Services representatives conducted an Annual Pretreatment Inspection at Litton on October 9, 1990. A copy of that memo was received in the Southwest Regional Office of the DNR on January 24, 1991 (copy attached).

The memo indicated there was evidence of equalization tank overflows which apparently spilled onto the ground. The area surrounding the tank is soil and gravel. Waste water that would have overflowed the tank would have been moderately contaminated with copper and lead with traces of other metals. Mr. Schaffer indicated that the lead concentrations generally run <1 ppm.

The memo also referred to problems with the underground drain which carries the water from the clarifier to the sump before it is filtered. There appeared to be some restriction or possible collapse of the drain line which may have allowed clarifier effluent to enter the ground or shallow groundwater. The line is being abandoned with the installation of a new basin and piping system.

A third point referred to in the memo was the discharge from the wash sink in the maintenance shop. Paint brushes were cleaned in the sink which discharges onto the ground near the holding pond. Only latex paint is used so there have been no solvents involved but there could be metals such as barium in the paints. Mr. Schaffer indicated the wash water could not presently go into the holding tank because the latex particles would disrupt the recycling system.

The paint brush washing operation is being relocated so that wash water can discharge directly into the municipal sewerage system. The remainder of the water from handwashing in the existing sink can then discharge to the holding basin.

Litton has demonstrated that they are working to correct the problems which were brought to their attention by the city personnel.

Recommendations for Compliance

The following recommendations are made as a result of the January 28, 1991, inspection and are for use as guidance for implementing corrective action. It is the responsibility of the facility to implement specific actions to return to compliance and to demonstrate such return to compliance.

- 1. Provide the beginning date of accumulation for the ammonium etchant waste.
- 2. Properly mark and label all tanks used for storing hazardous waste including the waste oil tanks.
- 3. Maintain the appropriate placard(s) at the facility.
- 4. Provide annually, a review of the personnel training for all employees whose positions relate to hazardous waste management.

Submitted by,

Charles L. Kroeger

Environmental Specialist

Approved by

John R. Nixon, P.E.

Regional Administrator

MEMO TO FILE

October 9, 1990

Litton Industries Annual Pretreatment Inspection:

On October 4, 1990, Steve Short and Bob Corson conducted an annual pretreatment inspection of the Litton facility located at 4811 West Kearney.

This narrative will be attached to the questionnaire completed during this inspection.

Personnel present at the preinspection conference and facility inspection were:

Neil Schaefer - Litton Industries
Jay Robinson - Litton Industries
Steve Short - City of Springfield
Bob Corson - City of Springfield

The following information was gathered during this inspection:

- A) The following new production areas were added to the facility since the last annual inspection.
 - 1) Pisum- electro-static spray film
 - Electroless Nickel plating located in the gold plating area.
 - 3) Hot oil line
 - 4) Polyimer thick film
- B) Wastewater treatment sludges are reclaimed by Cypress Miami of Claypool, Arizona.
- C) Unclean bag filters, from wastewater treatment, were observed in the solid waste dumpster which is disposed of at the Springfield Sanitary Landfill.
- D) Wastewater treatment and recycle records for the date requested, August 3, 1987, were incomplete. Flow records, 1st and 3rd shift treatment records and laboratory records were present but no record for 2nd shift treatment was found.
- E) In the wastewater treatment area there was evidence of equalization tank overflows. These overflows apparently spilled onto the ground and ran overland to the recycle basin. The flow rate must be manually controlled from the equalization basin and Neil Schaffer indicated that automatic controllers will be installed to correct this flow problem.

F) The water level in the final clarifier tank, in wastetreatment, was approximately one foot over the According to Neil Schaffer, the design flow rate wall. for the clarifier is 250 gpm. Flow rate at the time of our inspection was 140 gpm. The flow rate for the rest of the treatment system, according to Mr. Schaffer, should not cause the elevated level in the clarifier. As the plumbing associated with the clarifier is quite old there may be some problems associated with the drain Litton should investigate the situation and advise the City of the results.

- G) The recycle basin showed severe erosion of the concrete walls.
- H) The containment basin under Cycle Master III showed vere erosion of the concrete floor.
- Wash sink in maintenance shop discharges onto the ground to bushing in the wastewater treatment area. Paint beared in the cleaned in the contract of the contr I) cleaned in this sink and there are evidence of paint on the ground in the wastewater treatment area.
- J) Material unloading area spill containment dike has a broken drain in the curbing which would allow spilled material to escape.
- K) Storm water drain in the material unloading area is not valved and discharges to the storm drain in the field north of the plant. This drain was dye traced during our visit to verify the point of discharge.
- L) Flammable storage area has three drains in the diked Litton personnel were unaware that these drains were present. Mr. Schaffer indicated that these drains would be sealed.
- M) According to Neil Schaffer, Litton does not have a written spill control plan with respect to spills to the sanitary sewer. However, an action plan was posted on the wall in wastewater treatment containing information and procedures for the operators to follow in case of a spill or slug discharge to the sanitary sewer. Information has been provided Mr. Schaffer on the form and content of a spill control plan.

The above information was presented in the exit conference. Those personnel present at the conference were:

Neil Schaffer - Litton Tom Bokel - Litton Tommy Kopeka - Litton Bob Corson - City of Springfield Steve Short - City of Springfield

Bob Corson

Water Pollution Control Inspector III Surveillance, Enforcement and Billing

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| | Address: 48/1 | W. Kearney | <u></u> | | nspections Do | |
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| | Phone: (4/7) 862 | -075/ MO ID# | 01317 | EPA ID# | 0007152 | 903 |
| | Facility Represen | ntative: Neil Solve | t ker | Title:_ | Env. Engines | |
| | Briefly describe | manufacturing pro | cess(es).(Use | continuatio | n sheet, if | needed.) |
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| est training = 8-89 - Liver than determined the rest | STORAGE TANKS 10 CSR 25-5.262(2) AND 5.262(2)(C)2.C. Installed > 7 years ago (Son Early checklist) adequate containment |
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| 8-89 - Hard date. | PERSONNEL TRAINING 10 CSR 25-5.262(2) |
| est training for Circum. | Documentation of hazardous waste director's qualifications or training. (V |
| Presently taping the rest | Completed classroom or on-the-job training |
| Present of Laining because | Job title, description, and name of person filling position (V |
| of the training because of diverse schedules | Written record of the type and amount of training given |
| of diverse schedules | Documentation confirming that training has been given |
| v. | PREPAREDNESS AND PREVENTION 10 CSR 25-5.262(2) AND 5.262(2)(C)2.E. |
| | Internal communication or alarm system |
| • | Device in the hazardous waste operation area capable of susmoning emergency assistance |
| | Fire control, spill control, and decontamination equipment available. |
| | Adequate water supply for fire control equipment |
| | Adequate and proper safety equipment available |
| | Adequate aisle space |
| | Arrangements with local emergency agencies |
| н. | CONTINGENCY PLAN AND EMERGENCY PROCEDURES 10 CSR 25-5.262(2) |
| | Contingency Plan |
| | Detailed description of procedures that personnel must implement to respond to fires, explosions, or releases of hazardous waste (V |
| • | Describe formal arrangements with emergency agencies |
| | Name, addresses, and phone numbers (home & office) of emergency coordinators |
| | Emergency aquipment including its description and location (V) |
| • | Evacuation plan if applicable |
| · I. | WASTE OIL 10 CSR 25-11.010 |
| | Written waste oil contract maintained |
| | Waste oil properly stored and transported |
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| COMMENTS: | |
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| Inspector Signatu | re & Title: Charles Lycen - En Specialist |
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| | | 50 F | | / | 1 0/3/3 | , | 1. | The facility is not sending restricted waste to a land disposal | |
| Fac I | 111 | | Neil Sch | a She - | Mri 1.0.0: <u>01317</u> BPA 1.0.0: <u>Modoo</u> | | 3 | facility for direct land disposal vithout treatment |) |
| | | Titio Status: Lore Smal | e: Env. Executive Constitution | stor E | Phone #1 #17:862 | | 2. | The treatment facility has adequately tested its treatment residues using TCLP, or applied knowledge, or both to determine whether or not they meet the applicable treatment standards specified in 260.41 [268.7(b)] | • |
| ۸. | ŒNER | Land Pers | Disposal Facil | | | | 3. | The facility has modified its veste analysis plan to include the additional testing requirements of 268.7, referenced in 264.13 and 265.13 | • |
| | 1. | Specify the w | istes handled b | y the facility wh | ich are subject to the | ı | 4. | a. If the weste treatment residues do not meet applicable | |
| | | | restrictions: Code (F001) | | e Description | | ~ | treatment standards or prohibitions, and are sent to another treatment facility prior to land disposal, them the facility compiled with the generator notification requirement of 265.7(a). [265.7(b)] | , |
| | | b | | | 0 | _ | 4. | b. If the treatment residue does not require further treatment | |
| | | e | · · · · · · · · · · · · · · · · · · · | | | <u> </u> | | prior to land disposal, then the facility submitted to the LOF with each shipment of weste residue a certification that the weste (s in compliance with applicable treatment standards. [266.7(b)] | , |
| | | Are there was | tes properly cl | assified? | fes <u>×</u> No | | | - Certifications properly worded | : |
| | 2. | Wilch. (f'any fac(llty? | , of the follow | ing examptions or | extensions apply to | this | 5. | The facility's written operating record has been modified, and | |
| | | solvent | vestes generate | d by small quanti | the effective date for ity generators (268.30 | <u>'</u> | J. | now includes the documentation required by 264.73(b)(3)(10)(11)(12) or 265.73(b)(3)(8)(9)(10)(| ı |
| | | 10th cor (268,30) | rective or CERC | LA Section 104 ar | L vestes generated from 106 response action | •— | 6. | If the facility has stored restricted wester for greater than one year, then it can satisfactorily demonstrate that the storage has been for the purpose of accumulating an amount necessary to facilitate proper recovery, treatment or disposal (266.50)(| |
| | | solvent- | water mixtures, containing soil ng less than 1% | con-CERCLA/RCR | the effective date for ing sludges, or a corrective action; solvent constituent, | | 7. | If the treatment facility is permitted, it has made the necessary minor modifications to its permit to allow it to treat restricted wastes not previously specified in the permit | , |
| | | - Other, s | pectry 1268.4, | 268.5, 268.6, 268 | 3.31, 268.44) | | | [270.42(0)] | 1 |
| | | | · · · · · · · · · · · · · · · · · · · | · · · · · · · · · · · · · · · · · · · | | | LAK | NO DESPOSAL FACILITY REQUEREMENTS | |
| | 3. | | | on of a restricte hieve compliance | ed waste as a substitu 1268.317 | te · | 1. | The facility is not land disposing restricted wastes[] | |
| | ۹. | List faciliti been sent and | es to which off | -site shipments o | of restricted wastes h | 1ve | 2. | The land disposal facility has records of astifications and certifications submitted by all applicable generators and storage and treatment facilities for each shipment of waste or weste treatment residue accessed for land disposal. [268.7(c)] | |
| | | | | | • | | 3. | | |
| | | ь. <u>С</u> у | oms Mia | Recyclers mi Minin | , Co | | | with the additional requirement of 268.7, referenced in 264.13 and 265.13. | 1 |
| ₽. | CENE | ATOR REQUIREM | Drt3 | | | | ۹. | The LDF has adequately tested the vestes received using TCLP, applied knowledge, or bath. [268.7icl] | |
| | 1. | Cenerator has or applied im | edequately ten eviden, or bet | ted his wates w h. [268.7(a)] | sing the TCLP. | 81 | 5. | nov includes the documentation required by | |
| | 2. | Cenerater has for his restr | determined the icted waster. | appropriate tres (366.7 and Subper | steent standerds rt D) | 81 | | 264.73(b)(3)(10)(13)(14) or 265.73(b)(3)(8)(11)(12) | |
| | 3. | The generator disposal faci | is not sending lity for direct | restricted waste land disposel w | e to a land thout treatment(| 'হ। | | 940/7S1 | |
| | ۹. | disposal to the t | , then the gene | quire treatment; reter has previd ty vith each off | ed notification | V | | lease work bones as shows (V) In compliance (MM) In violation | |
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MISSOURI DEPARTMENT OF NATURAL RESOURCES P.O. BOX 176 (314) 751-3176 JEFFERSON CITY, MISSOURI 65102

PARTII

OFFICE USE ONLY

GENERATOR'S HAZARDOUS WASTE REPORT SUMMARY SHEET

| NOTE > | PLEASE READ INSTRUC | TIONS | AND EITHER PRINT | OR TYPE | | | | |
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MISSOURI DEPARTMENT OF NATURAL RESOURCES P.O. BOX 176 (314) 751-3176

JEFFERSON CITY, MISSOURI 65102

GENERATOR'S HAZARDOUS WASTE REPORT SUMMARY SHEET

PART II OFFICE USE ONLY

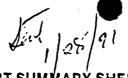
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JEFFERSON CITY, MISSOURI 65102



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WASTE MANAGEMENT PROGRAM MISSOURI DEPARTMENT OF NATURAL RESOURCES

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